

# Multiphysics Modeling of Railway Pneumatic Suspensions

Nicolas Docquier

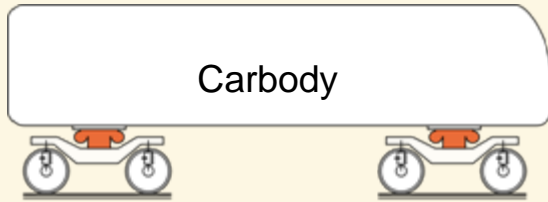
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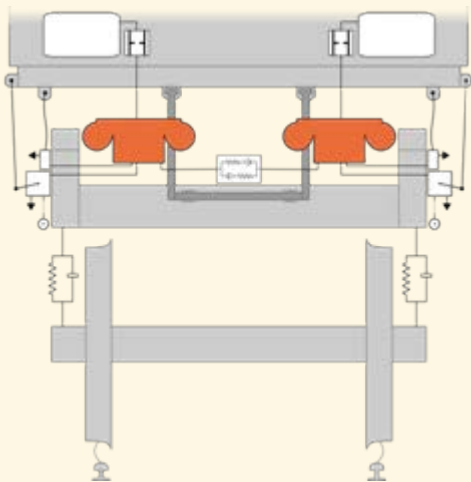
Center for Research in Mechatronics



# Secondary suspension dynamics



- **Industrial context**
  - A full pneumatic circuit
  - Various morphologies
  - Increase in design complexity



- **Scientific motivations**
  - Deep understanding of the dynamic behaviour
  - Development of accurate models including the complete pneumatic circuit
  - Multibody and pneumatic dynamics coupling
  - Optimized suspension design tool



# Contents

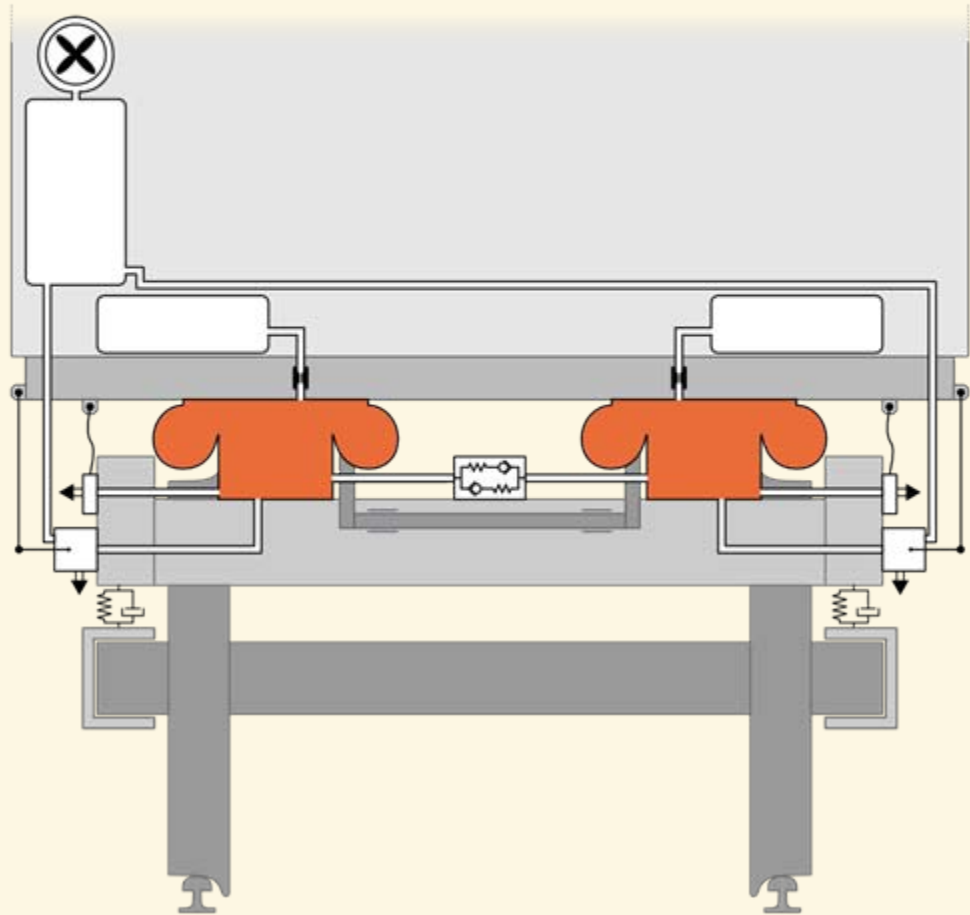
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- **Description of pneumatic suspension circuits**
- Comparison of pneumatic component models
- Experimental validation
- Analysis of a complete metro car
  - Multibody and pneumatic coupling
  - Influence of heat transfer
  - Comparison of various suspension morphologies
- Conclusion



# Pneumatic suspension components

- Air spring
- Auxiliary tank
- Connecting pipe
- Orifice
- Valves
  - Levelling valve
  - Exhaust Valve
  - Differential valve
- Pressure source

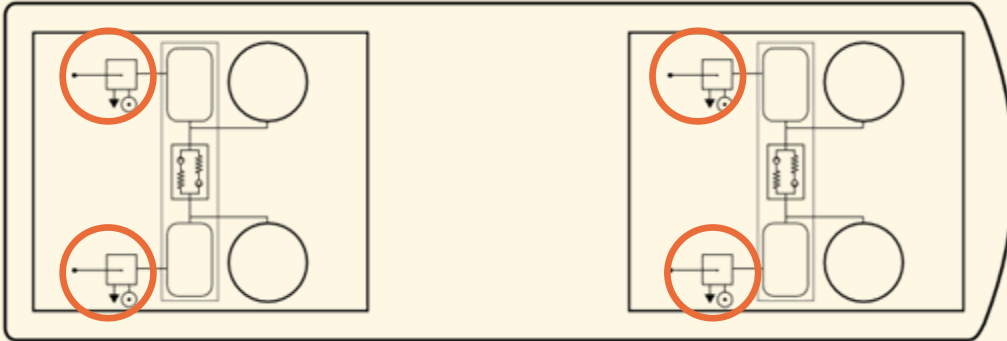


Many possible configurations

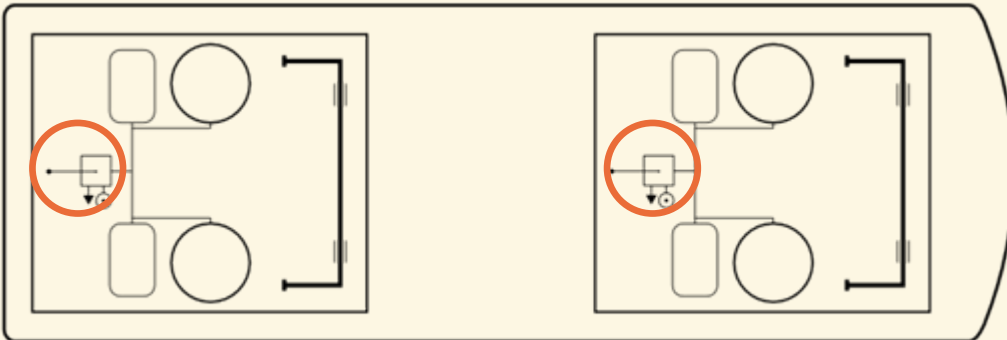


# Levelling configurations

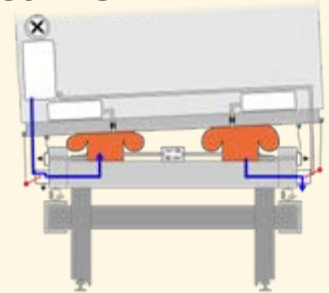
## • 4-point suspension



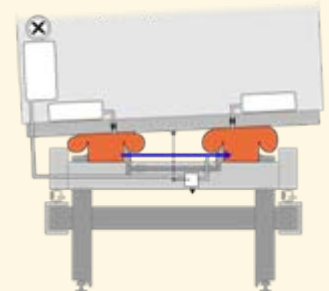
## • 2-point suspension



- 4 levelling valves per carbody
- 1 levelling valve per bellows
- Differential valve is necessary
  - rail twist, punctured bellows
- Anti-roll action in curve



- 2 levelling valves per carbody
- 1 levelling for 2 bellows
- Anti-roll bar needed





# Suspension configuration

- Kind of bogie

Conventional

Jakob's bogie

- Number of bellows per bogie

2

4

- Levelling configuration

2-point

3-point

4-point

- Anti-roll bar

With

Without

- Auxiliary tank

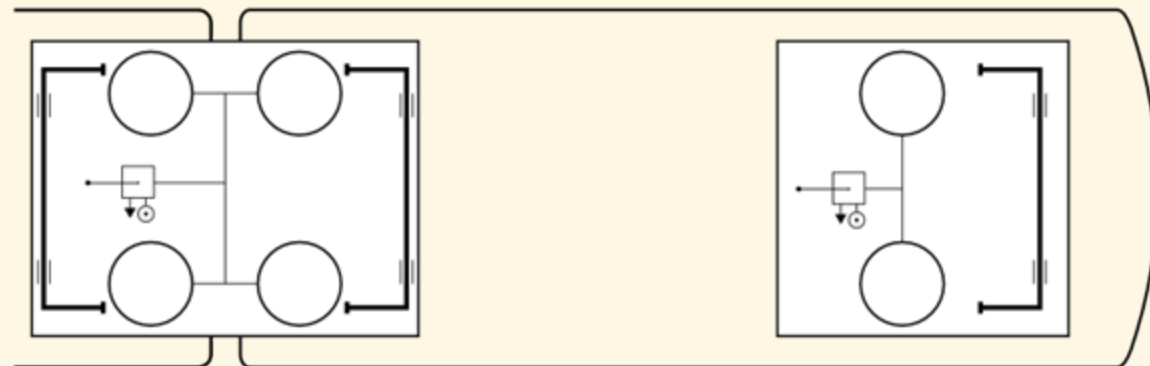
With

Without

- Hydraulic damper

With

Without





# Contents

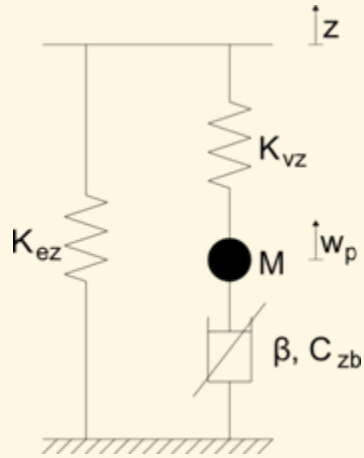
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# Bellow-tank models

- Spring-mass system



- Oscillating air mass



$$m_p \ddot{y} + \frac{\rho_p}{2} \left( \lambda \frac{L_p}{d_p} + \zeta \right) A_p \dot{y}^2 \text{sign}(\dot{y}) + (p_b - p_t) A_p = 0$$



Volume variation in bellow and tank



Pressure variation

$$pV^\gamma = p_0V_0^\gamma$$

- Suitable for multibody software
- Difficult to complete with valve models
- Difficult to adapt for various topologies





# Component specific model

- Bellows and tanks: pneumatic chambers

- Continuity equation → mass variation

$$\dot{M} = \sum_i q_i$$

- Energy equation → temperature variation

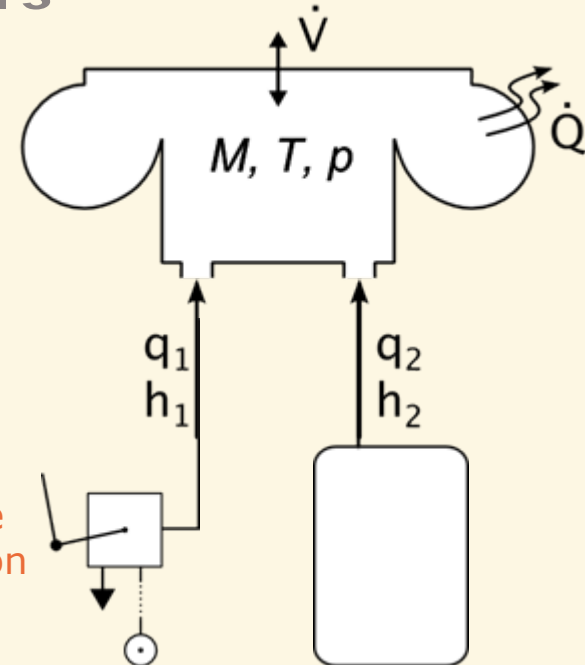
$$\dot{T} = \frac{\gamma - 1}{RM} \left( \underbrace{\sum_i q_i h_i}_{\text{Entering enthalpy}} - \frac{RT}{\gamma - 1} \underbrace{\sum_i q_i}_{\text{Mass variation}} + \underbrace{\dot{Q}}_{\text{Heat transfer}} - \underbrace{p\dot{V}}_{\text{Volume variation}} \right)$$

- Perfect gaz equation → pressure

$$p = \frac{MRT}{V}$$

➔ Easy to connect with other components

- Bellows reaction force:  $F = A_e(p_b - p_a)$





# Component specific models

## • Bellow and tank: pneumatic chambers

- Continuity equation  $\rightarrow$  mass variation

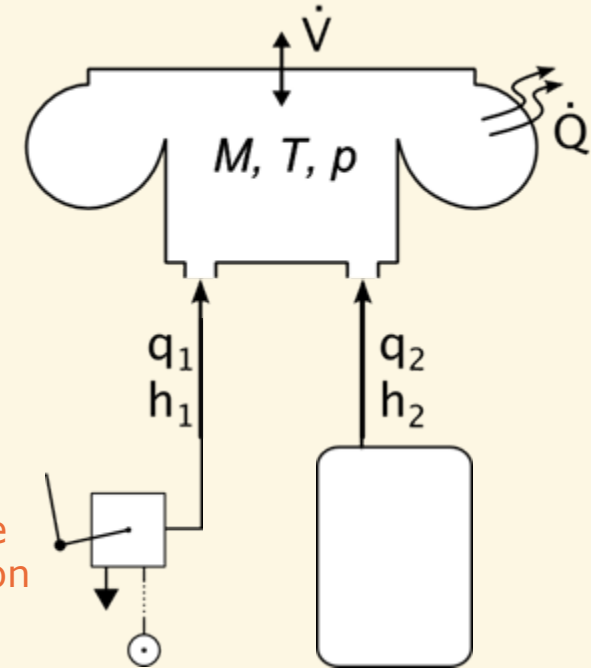
$$\dot{M} = \sum_i q_i$$

- Energy equation  $\rightarrow$  temperature variation

$$\dot{T} = \frac{\gamma-1}{RM} \left( \underbrace{\sum_i q_i h_i}_{\text{Entering enthalpy}} - \frac{RT}{\gamma-1} \underbrace{\sum_i q_i}_{\text{Mass variation}} + \underbrace{\dot{Q}}_{\text{Heat transfer}} - p \underbrace{\dot{V}}_{\text{Volume variation}} \right)$$

- Perfect gas equation  $\rightarrow$  pressure

$$p = MRT / V \quad \rightarrow \quad \text{Bellow reaction force: } F = A_e(p_b - p_a)$$



## • Pipe

Incompressible flow case:

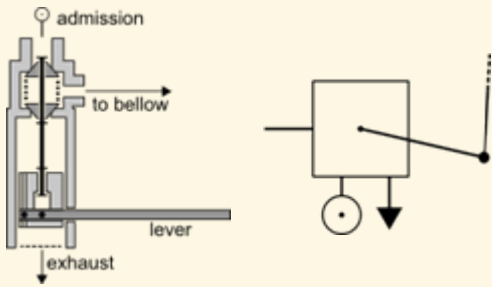
- Differential model  $\dot{q} = f(p_1, p_2, q)$   $\dot{q} = \frac{A}{L} \left( \Delta p - \frac{1}{2\rho A^2} \left( \frac{\lambda L}{d} + \zeta \right) q^2 \text{sign}(q) \right)$

- Algebraic model  $q = f(p_1, p_2)$   $q = \sqrt{\frac{2\rho A^2}{\lambda L/d + \zeta}} |\Delta p| \text{sign}(\Delta p)$

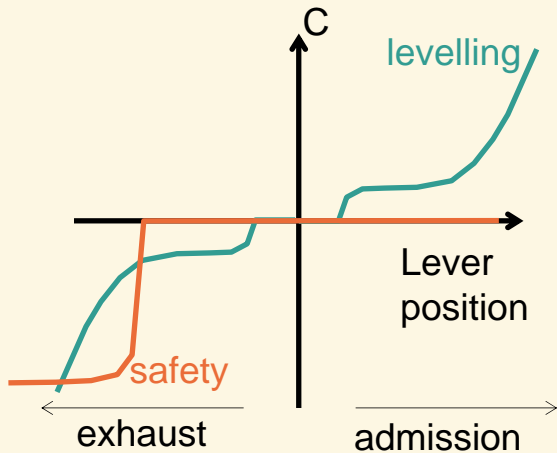


# Valve modeling

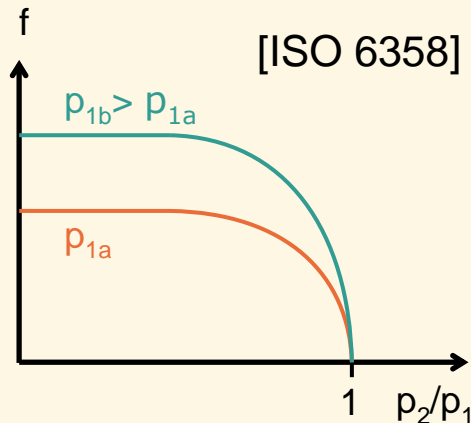
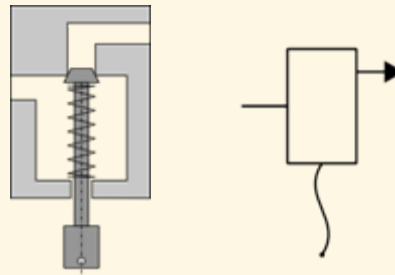
## • Levelling valve



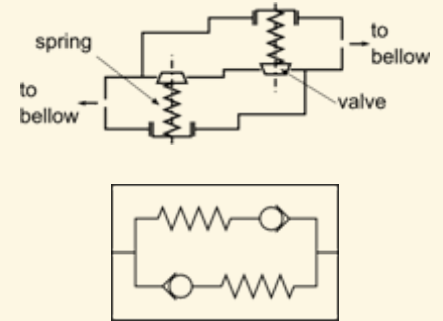
$$q = C(\text{position}) \cdot f(p_2, p_1)$$



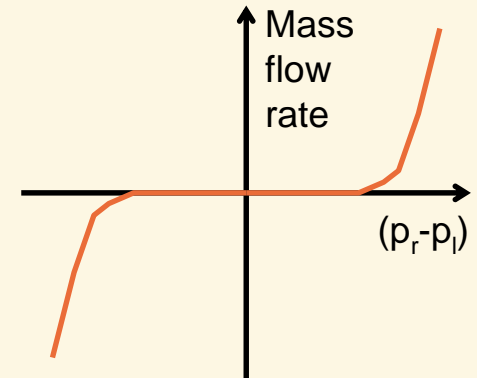
## • Safety valve



## • Differential valve



$$q = f(p_r, p_l)$$

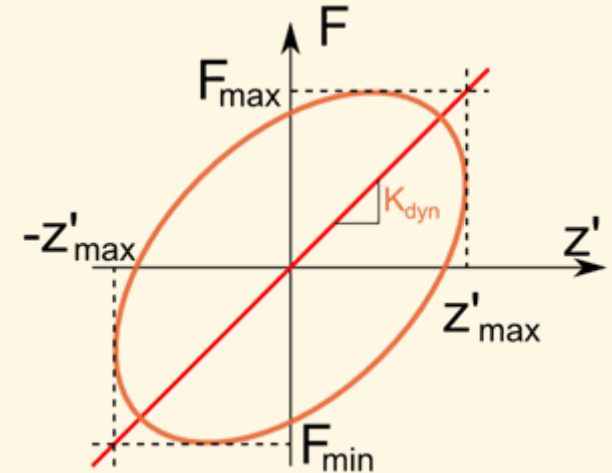
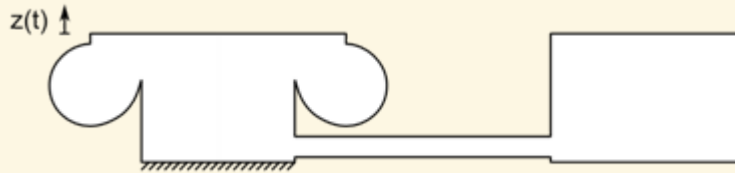




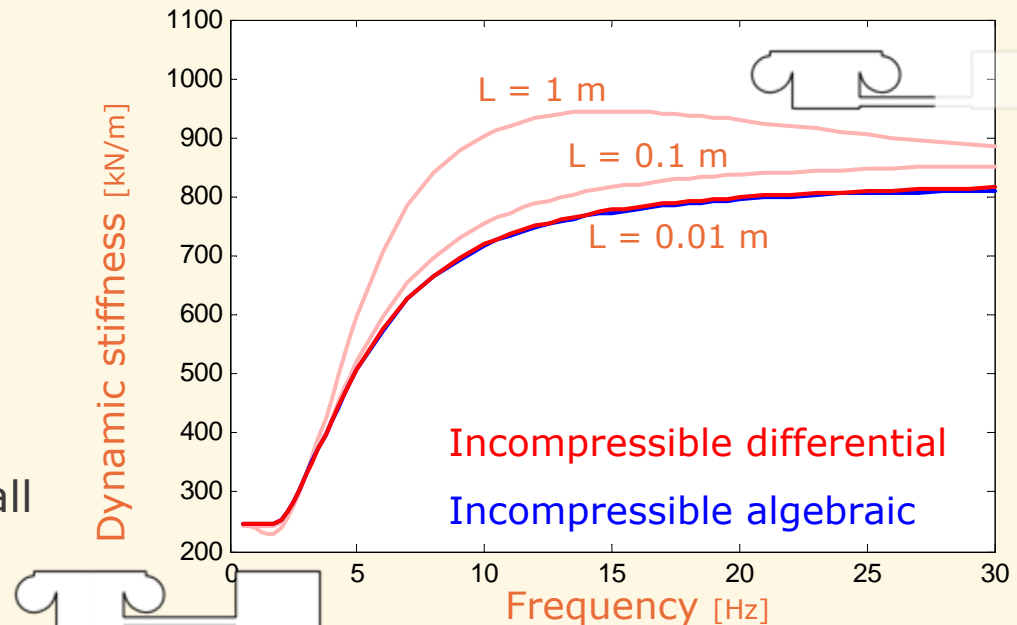
# Frequency analysis

## • Dynamic stiffness analysis

- bellow-tank subsystem
- displacement sinusoidal excitation



- Two constant levels
  - low frequencies: bellow and tank excitation
  - high frequencies: bellow excitation only
- Air mass inertia not taken into account by the algebraic model
- Inertia effects negligible for small pipe lengths





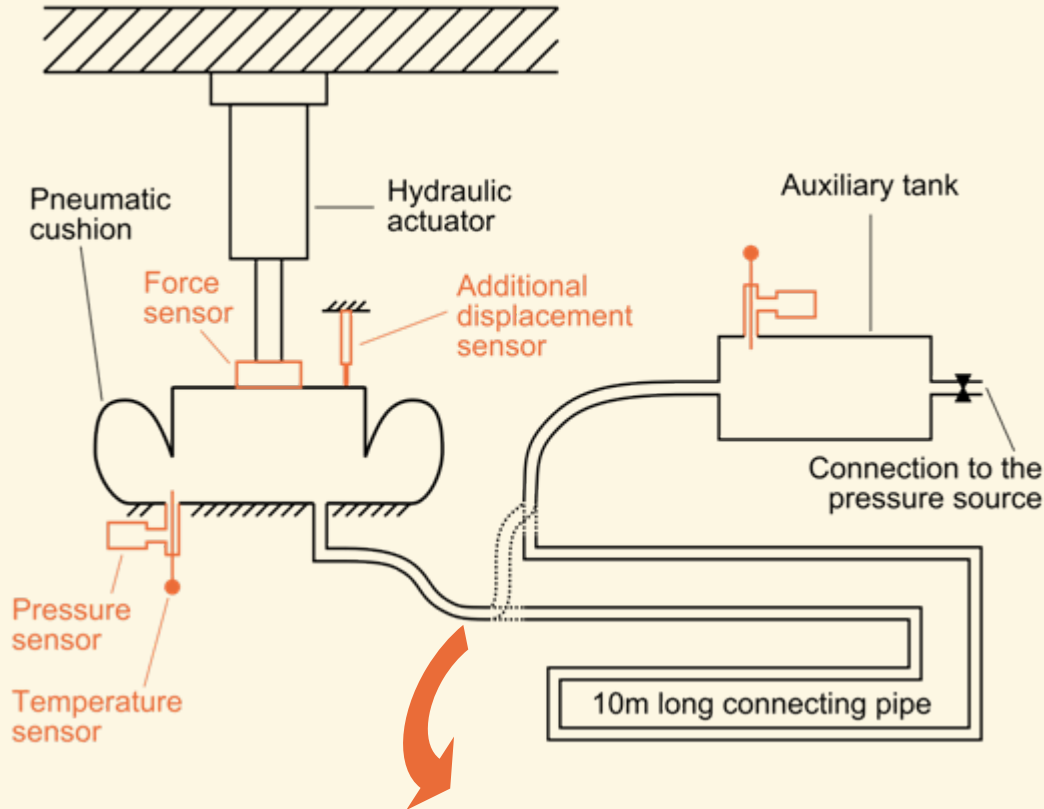
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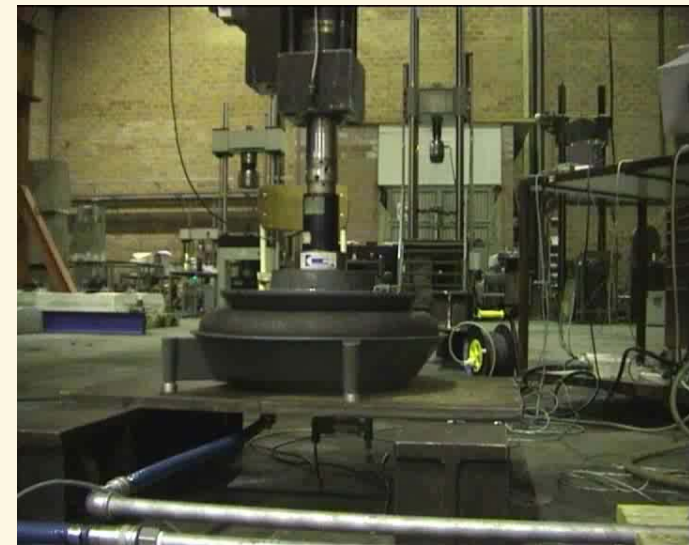
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# Experimental setup



• Several pipe configurations



Collaboration with:

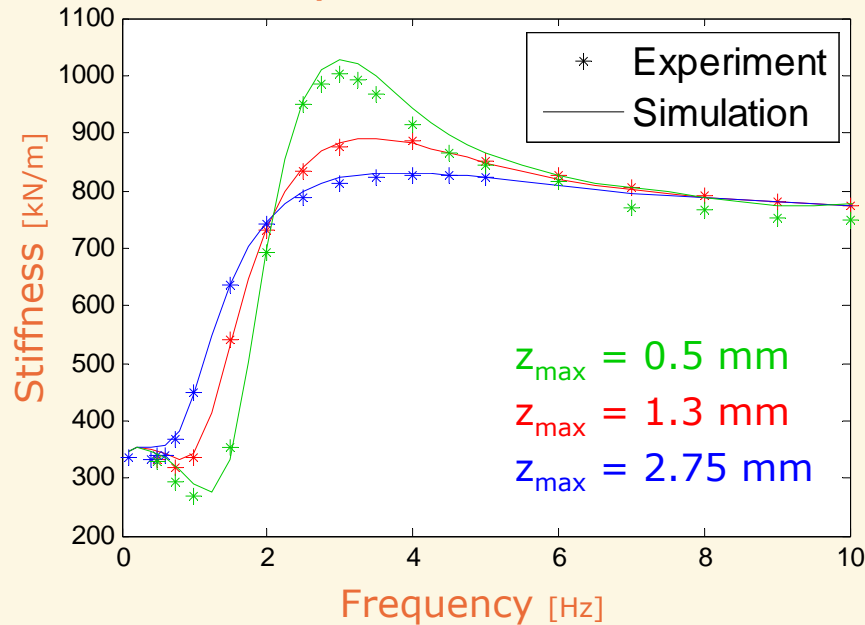


Laboratoire d'Essais Mécaniques, Structure et Génie Civil (LEMSC, UCL/IMMC)

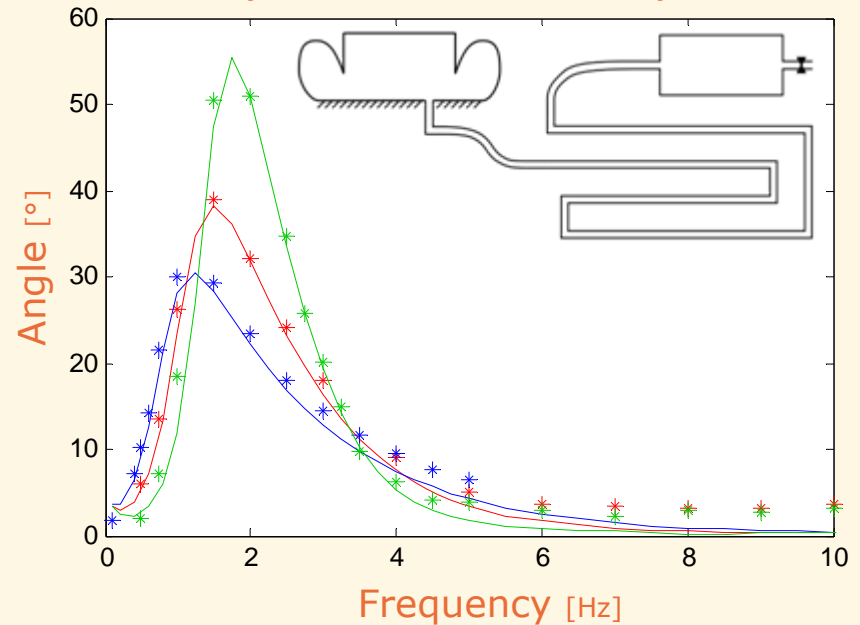


# Dynamic tests: Excitation amplitude

## Dynamic stiffness



## Displacement-force phase

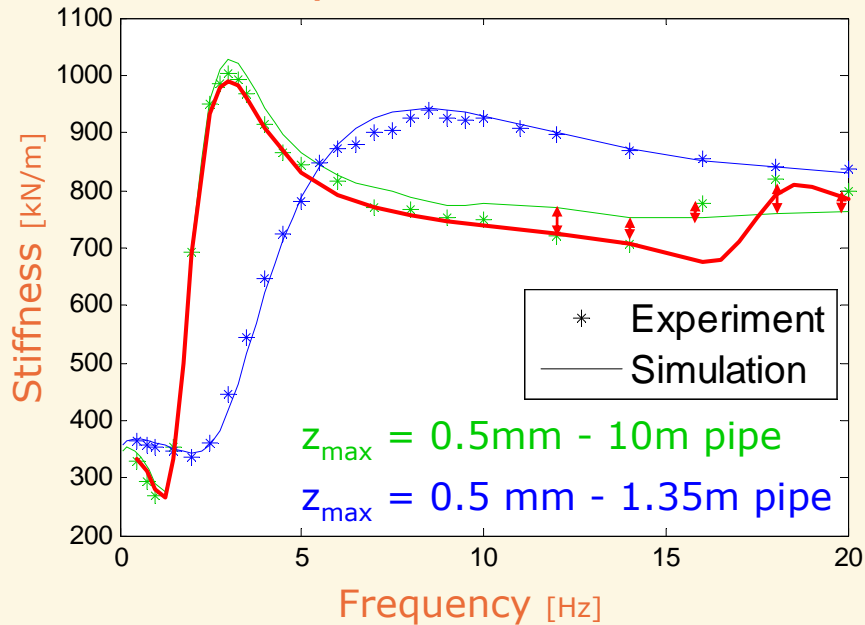


- Incompressible differential model is suitable
- Pipe volume added to the bellows and to the tank volume
- Loss coefficient estimated for  $z_{\max} = 1.3 \text{ mm}$
- Good match with experimental results for the 2 other amplitudes
- Phase error

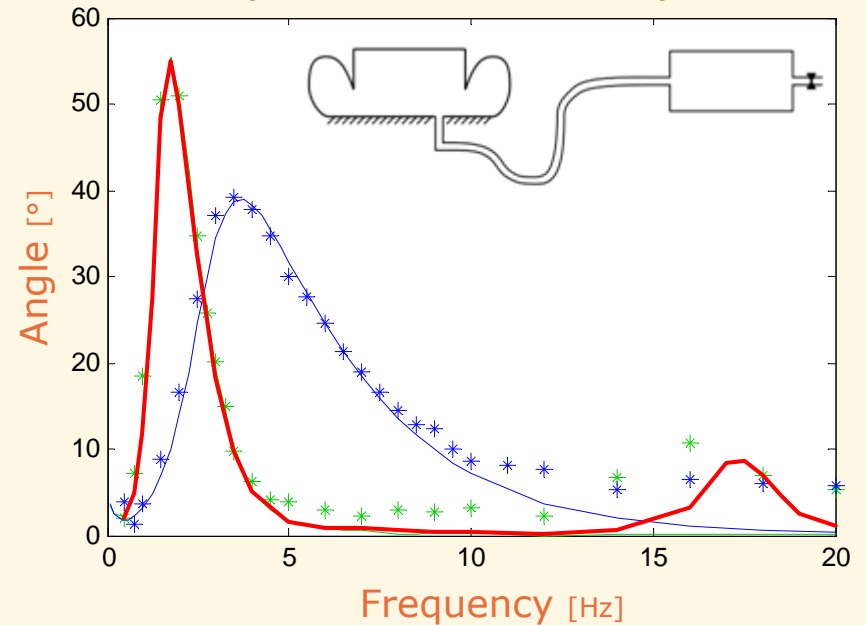






# Dynamic tests: Pipe length

## Dynamic stiffness



## Displacement-force phase



- Pipe length   Resonance frequency 
- Incompressible model is still suitable
- For higher frequency: 2<sup>nd</sup> resonance effect  Discretized model





# Contents

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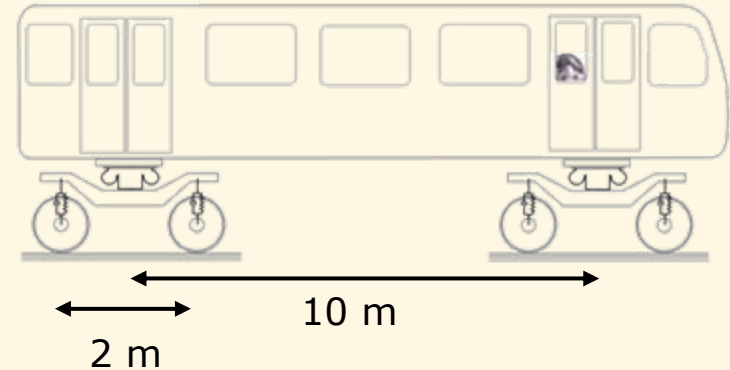
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# Application to a metro car

- **Vehicle main properties**


- Carbody mass 17 tons
- Bogie mass 3.5 tons
- Bogie centre distance 10 m

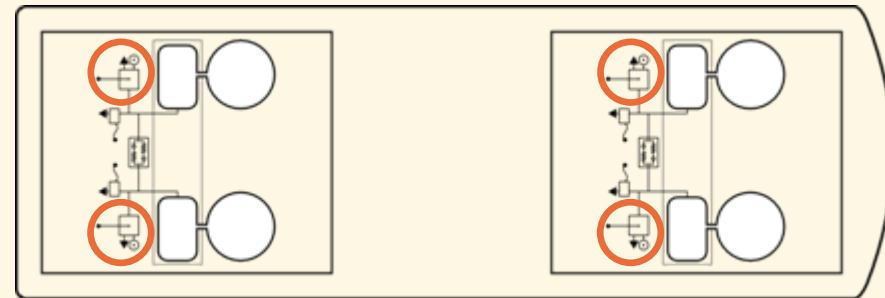


- **Modeling assumptions**

- Perfectly rigid carbody
- Rigid bogie frame

- **2<sup>nd</sup> Suspension characteristics**  **full pneumatic**

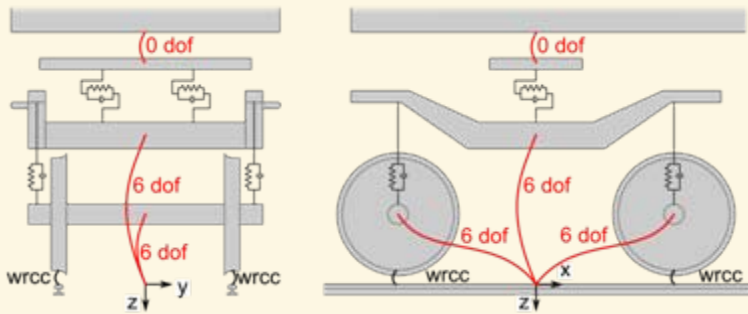
- 4-point configuration
- No anti-roll bar
- No hydraulic damper
- Bellows directly connected to tanks
  -  no pipe



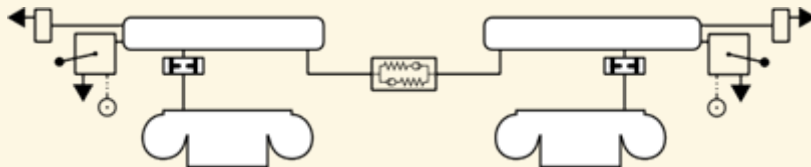


# Hybrid simulation via co-simulation

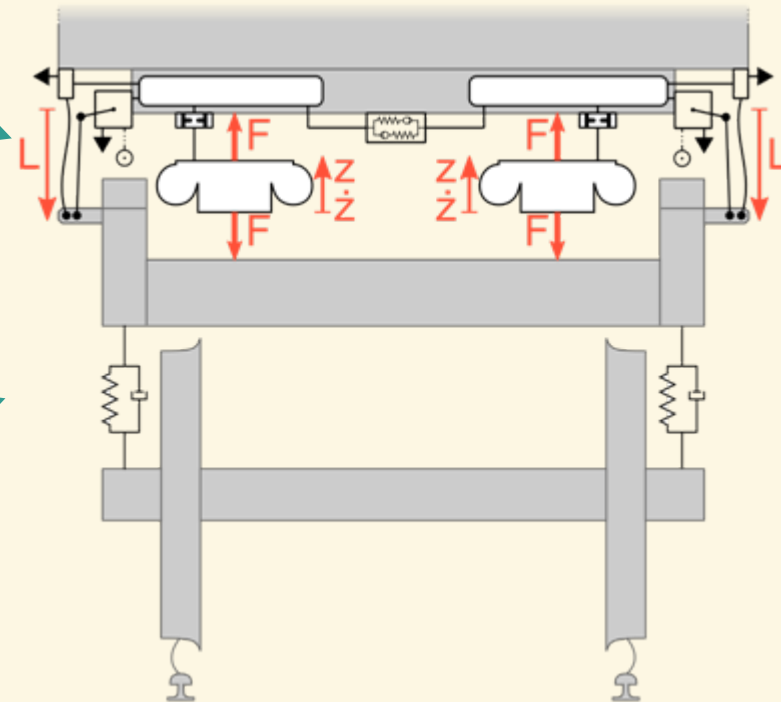
- Multibody (Newton-Euler)



- Pneumatics



*Hybrid model*

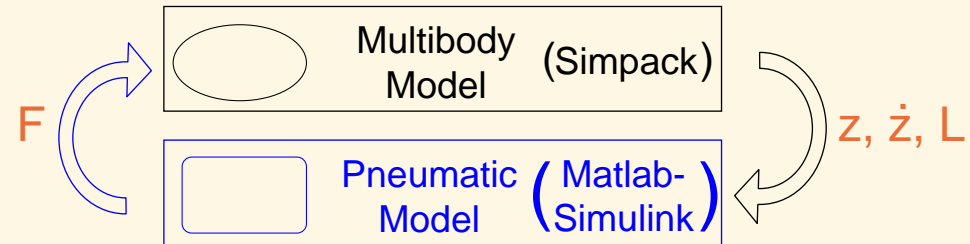




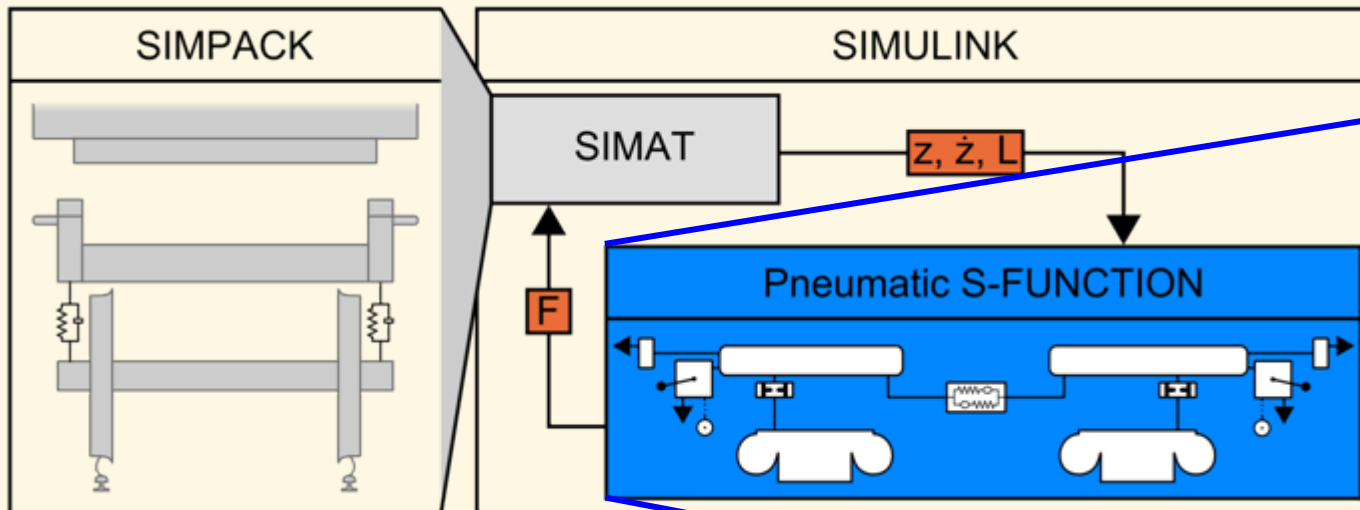
# Hybrid Simulation by co-simulation

## • Co-Simulation

- 2 process integrated in parallel
- Interaction at fixed time step



## *SIMULINK diagram*

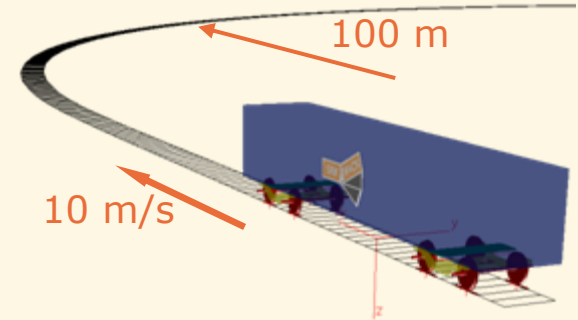


Pneumatic		Pneumatic system components	
Global	Components	Inputs	Outputs
Bellow	Bellow	bellowFR	
Bellow Term In	Bellow	bellowFL	
Bellow	Bellow	bellowRR	
Bellow	Bellow	bellowRL	
Double Bellow	Tank	tankFR	
Tank	Tank	tankFL	
Tank Term In	Tank	tankRR	
Tank	Tank	tankRL	
Tank Term In	Tank	tankFC	
Pipe	Tank	tankRC	
Orifice	Orifice	orificeFR	
Orifice	Orifice	orificeFL	
Orifice	Orifice	orificeRR	
Orifice	Orifice	orificeRL	
Lev valve	Differential Pipe	pipeFR	
Saf valve	Differential Pipe	pipeFL	
Diff valve	Differential Pipe	pipeRR	
Differential Pipe	Differential Pipe	pipeRL	
Levelling valve	Levelling valve	levValveF	
Levelling valve	Levelling valve	levValveR	
Pressure sour.	Pressure sour.	src	
Hydraulic	Hydraulic cylin.	cytFR	
Cylinder	Hydraulic cylin.	cytFL	
Hydraulic cylin.	Hydraulic cylin.	cytRR	
Hydraulic cylin.	Hydraulic cylin.	cytRL	
Accumulator	Hydraulic accu.	accu1	
Pipe	Hydraulic accu.	accu2	
Hydraulic pipe	Hydraulic pipe	pipe1	
Hydraulic pipe	Hydraulic pipe	pipe2	
Hydraulic pipe	Hydraulic pipe	pipe3	

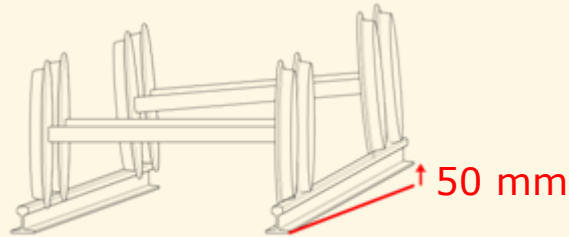


# Various situations to be analysed

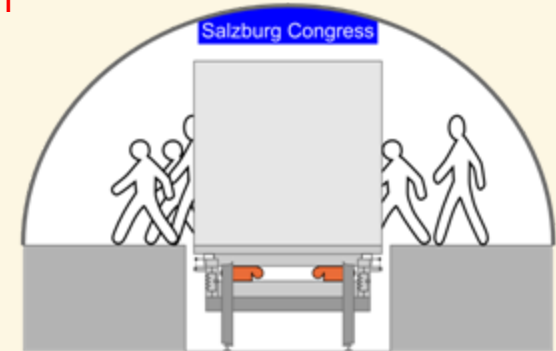
- Curve passing



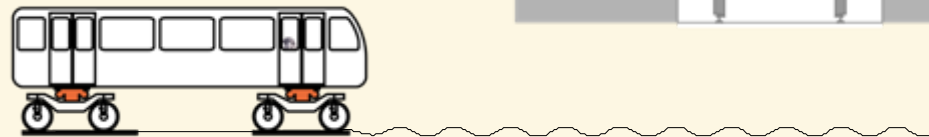
- Rail twist



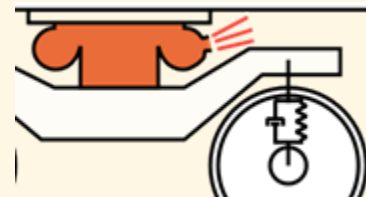
- Station loading/unloading



- Passenger comfort



- Failure mode (leakage, ...)





# Influence of the heat transfer

## • Without valves

•  $k=0$  W/K (adiabatic)

↳ larger stiffness

↳ smaller roll angle

•  $k=10^4$  W/K ( $\approx$ isotherm)

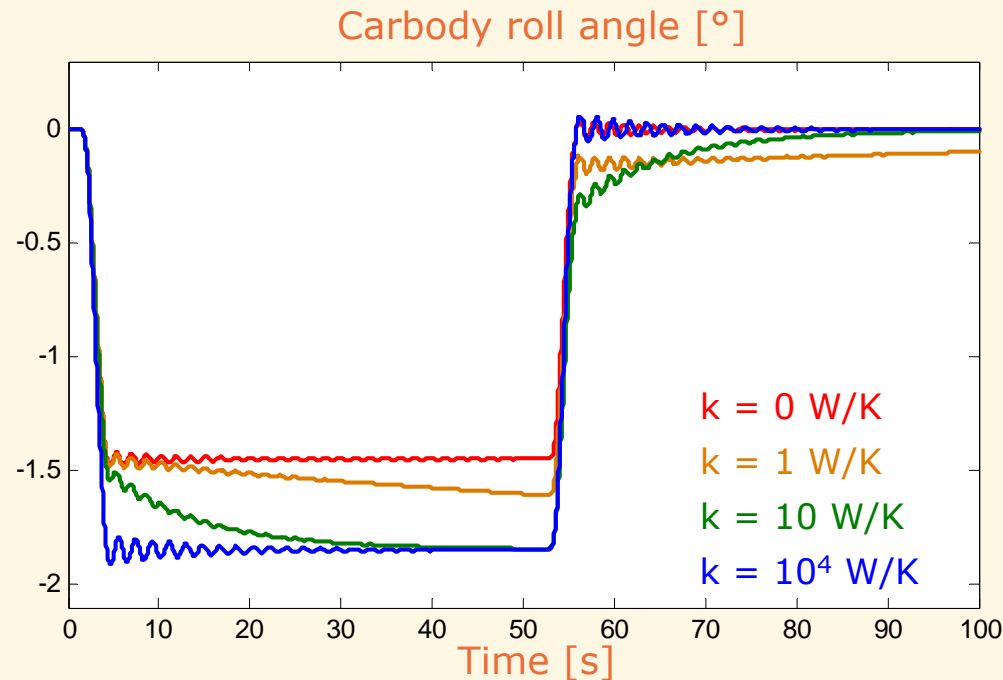
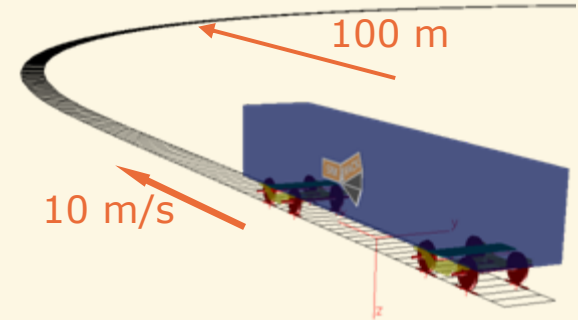
↳ smaller stiffness

↳ larger roll angle

•  $k=1$  W/K ...  $10$  W/K

• close to the adiabatic case at first

• tends toward the isotherm case after a longer time



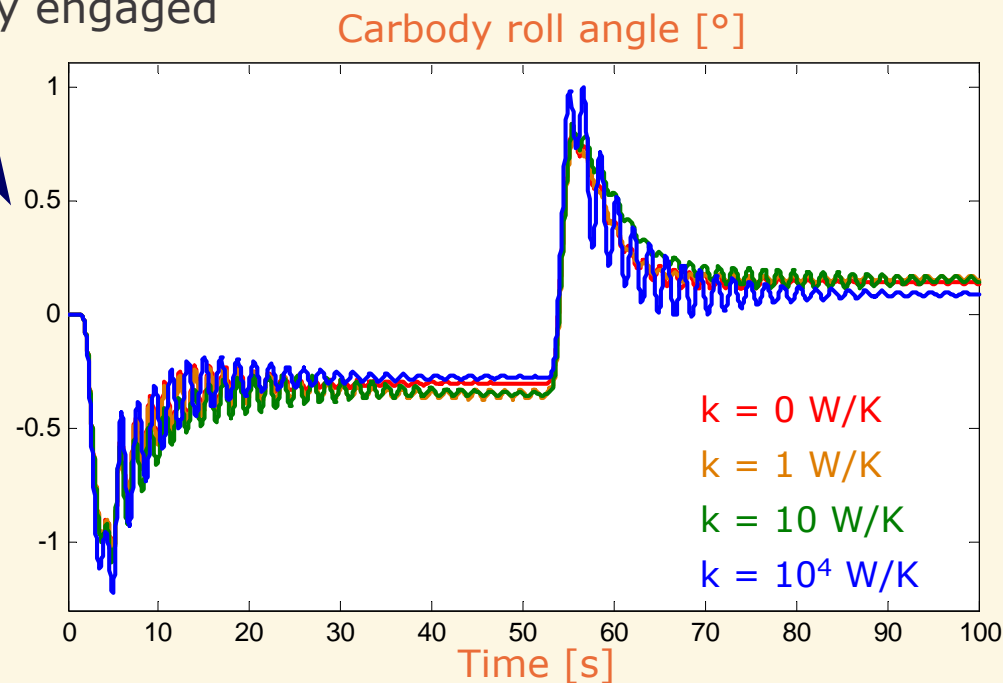
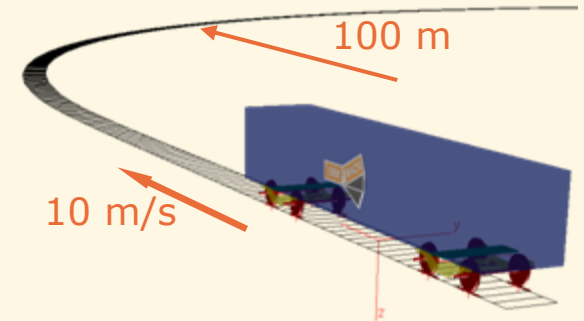
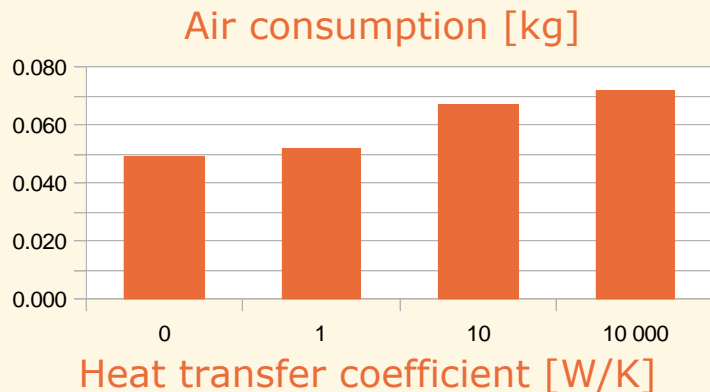


# Influence of the heat transfer

## • Valves connected

- Levelling valves  $\Rightarrow$  reduced roll angle
- Levelling action
  - $\hookrightarrow$  less influence of heat transfer
- Intermediate  $k$  values
  - $\hookrightarrow$  temperature and stiffness progressively decrease
  - $\hookrightarrow$  levelling valve periodically engaged
  - $\hookrightarrow$   $0.1^\circ$  oscillations

•  $k \nearrow \Rightarrow$  air consumption  $\nearrow$

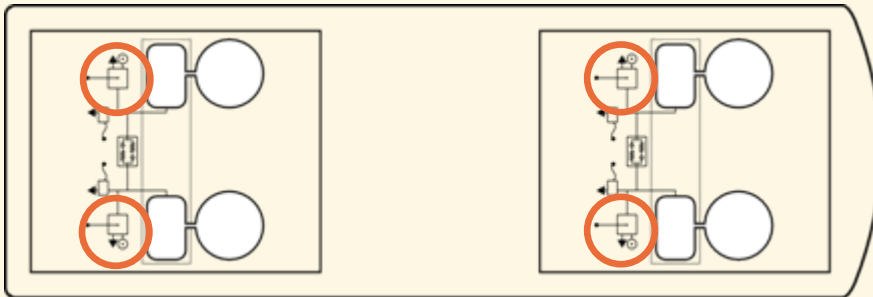




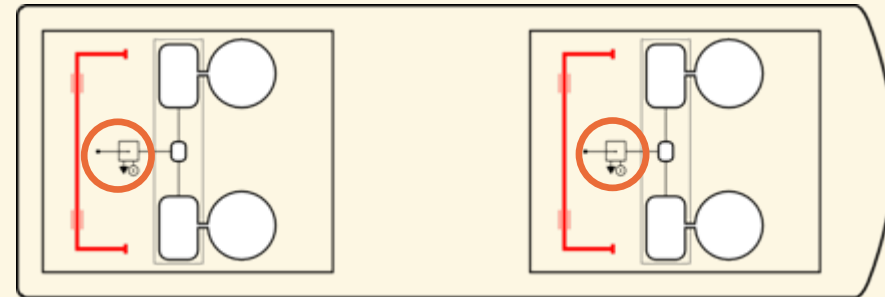
# Configurations comparison

- **Classical configurations**

- 4-point suspension



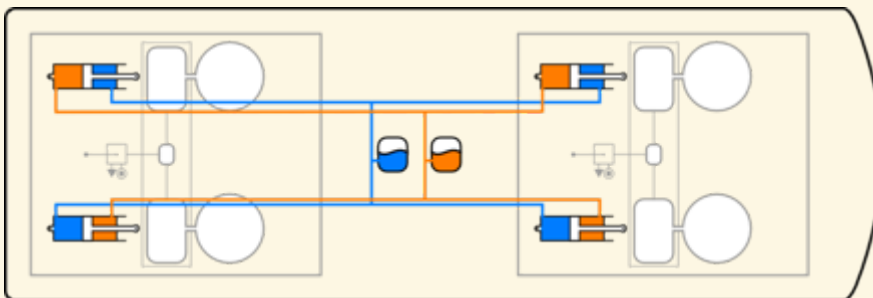
- 2-point suspension  
+ classical anti-roll bar



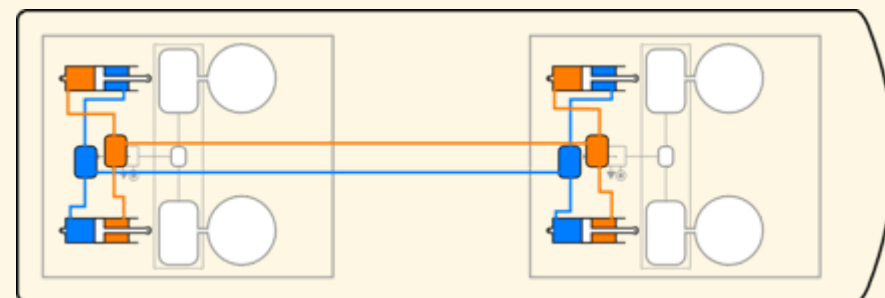
- **Novel configurations**

- 2-point suspension + Kinetic H2 anti-roll system

Hydraulic version



Pneumatic version

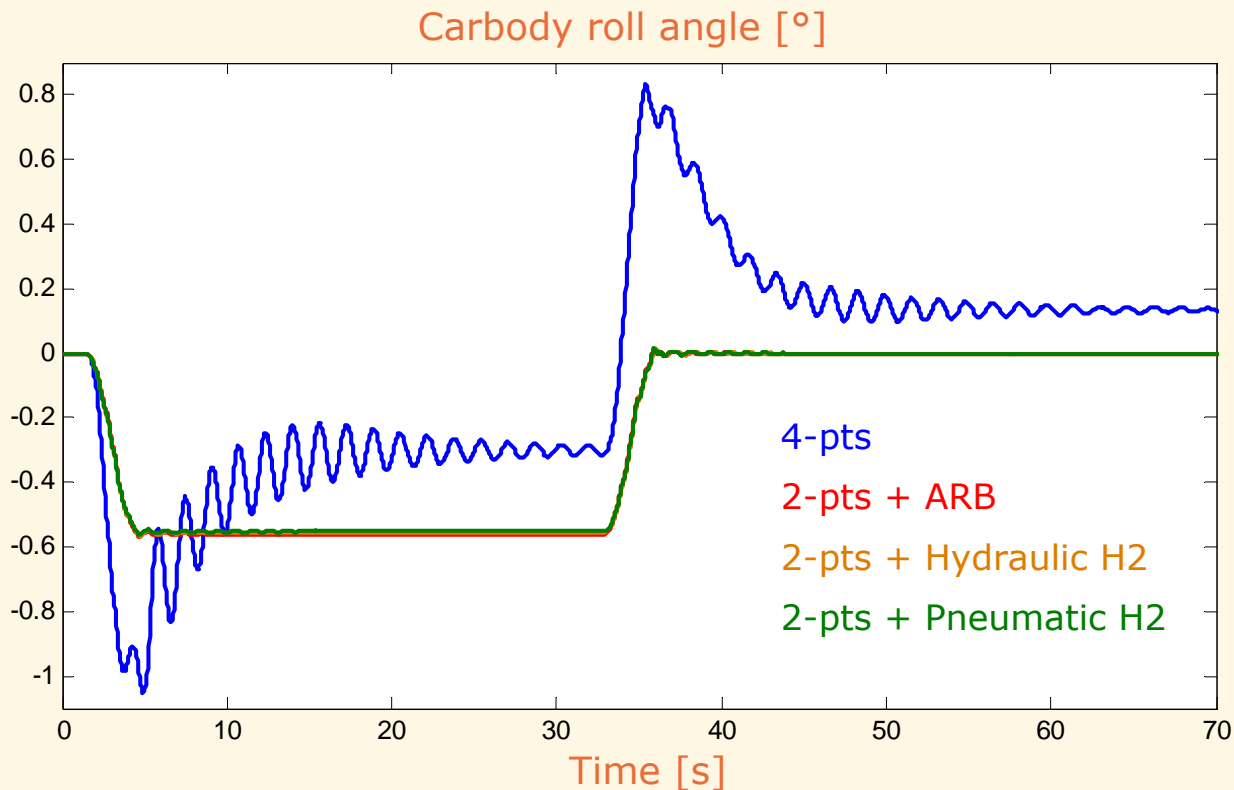
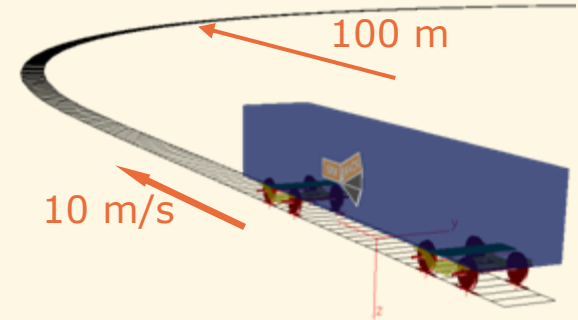






# Curve entry

- Anti-roll bar and H2 systems:  
↳ set so as to obtain a comparable roll angle as for the 4-point case

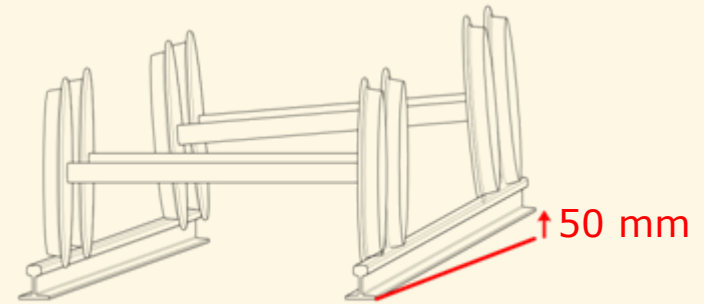




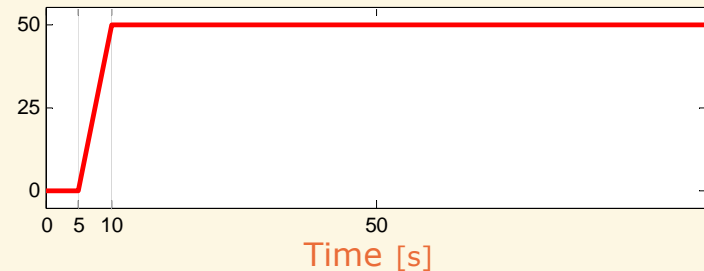
# $\Delta Q/Q$ test

## • Rail twist excitation

- Measurement of the wheel/rail force vertical component variations
- Stationary vehicle
- Wheelset motion imposed  
→ no wheel/rail contact calculation
- Wheel displacement: 50 mm

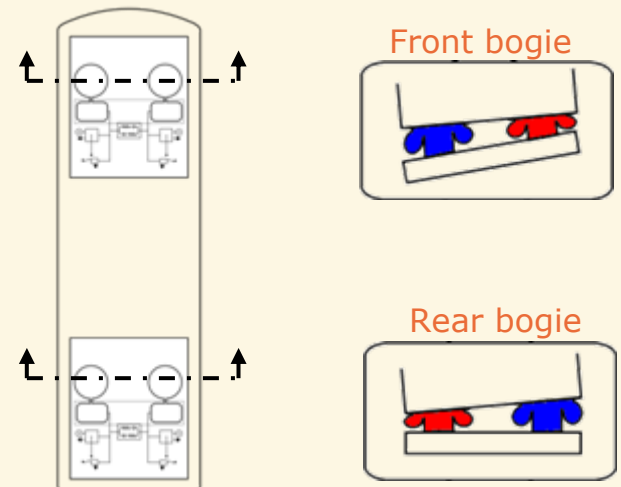


Wheel displacement [mm]



## • Secondary suspension reaction

- Crushed diagonal
- Extended diagonal

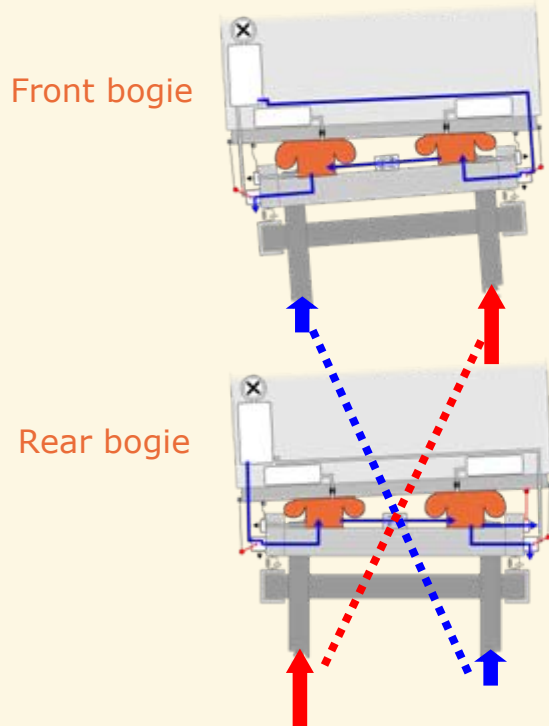




# $\Delta Q/Q$ : wheel load variations

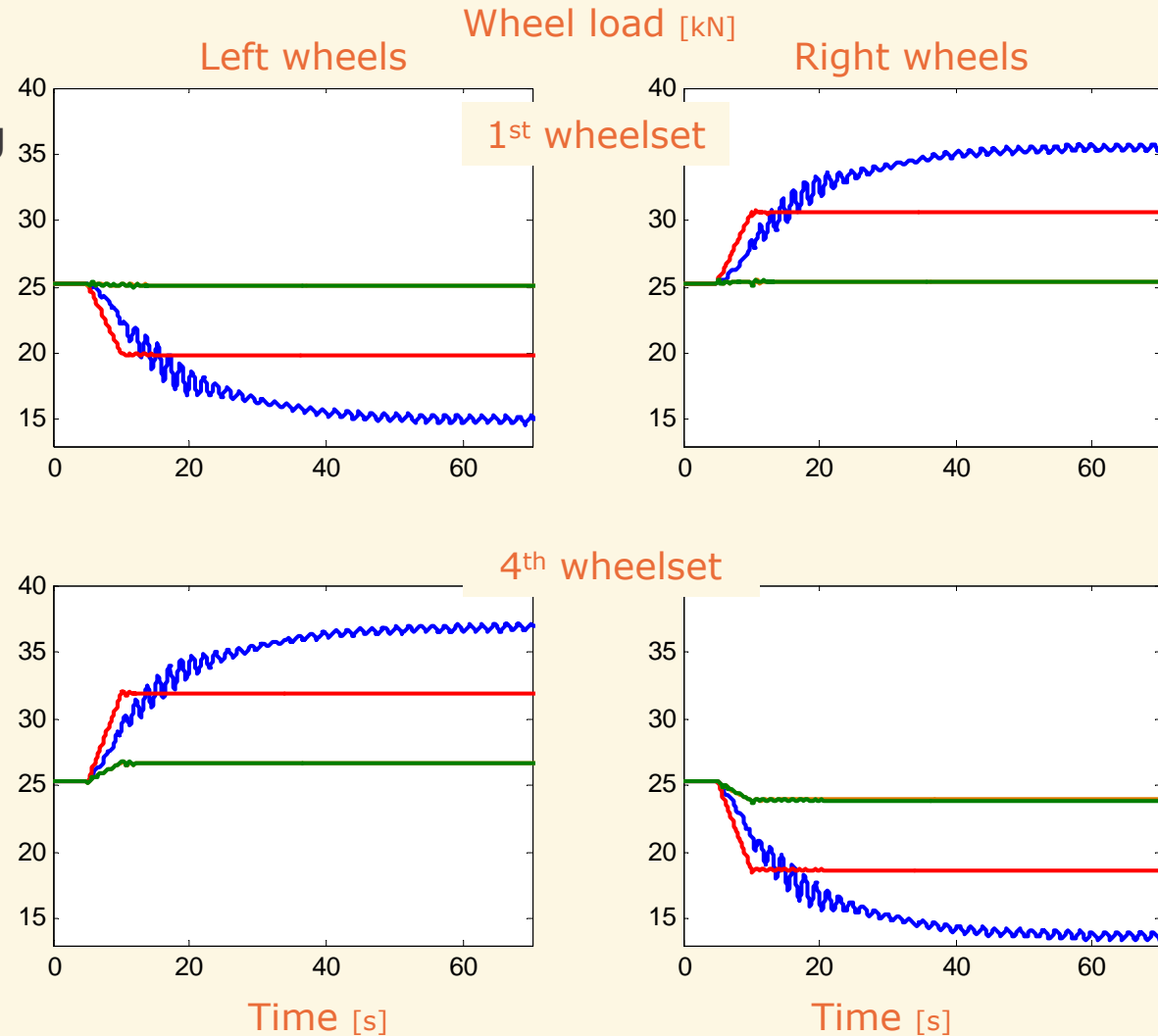
- For the 4-point suspension

- Increased wheel unloading due to the leveling system



- For H2 systems:

- Small unloading
- Possibility of increased roll stiffness



4-pts

2-pts + ARB

2-pts + Hydraulic H2

2-pts + Pneumatic H2



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# Conclusion

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- **Industrial demand**


Pneumatic suspension analysis



- **Scientific approach**

Advanced modeling techniques

- **Model comparison**

- Suspension design and morphology  Choice of the model

- **Experimental analysis**

- Heat transfer assessment
- Model validation

- **Generic tool for suspensions**


- Analyses of multibody-pneumatic interactions in complex situations
- Comparison of various configurations
- Investigation for new pneumatic circuit morphologies



# Prospects

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- **Multiphysics modeling**

- For systems with higher dynamics
  - Investigation of pressure wave effects
  - Refinement of valves modeling
  - Influence of multibody coupling techniques  strong coupling?

- **Railway pneumatic suspension**

- How to avoid many experimental tests for determining model parameters?
- Use the developed models in a mechatronics approach within an industrial framework
  - Detect earlier unexpected behaviour
  - Optimization of existing suspension configurations
  - Investigation of novel configurations



# Conclusion

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## • References

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